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## European Technical Assessment

**ETA 17/0343  
of 12/04/2017**

**Technical Assessment Body issuing the ETA:** Technical and Test Institute  
for Construction Prague

**Trade name of the construction product**

Walraven Throughbolt anchor  
WTB1 SST

**Product family to which the construction  
product belongs**

Product area code: 33  
Torque controlled expansion anchor  
for use in cracked and uncracked concrete

**Manufacturer**

J. van Walraven Holding B.V.  
Industrieweg 5  
3641 RK Mijdrecht  
The Netherland

**Manufacturing plant**

Walraven Factory A2

**This European Technical Assessment  
contains**

11 pages including 9 Annexes which form  
an integral part of this assessment

**This European Technical Assessment is  
issued in accordance with regulation  
(EU) No 305/2011, on the basis of**

EAD 330232-00-0601  
Mechanical fasteners for use in concrete

**This version is a corrigendum to**

ETA 17/0343 of 12/04/2017

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## 1. Technical description of the product

The Walraven Throughbolt anchor WTB1 SST are through-fixing torque-controlled expansion anchors in sizes of M8, M10, M12 and M16. Each type comprises a special bolt with a taper, an expansion sleeve, a hexagonal nut and a washer. The anchors are made from A4 grade stainless steel.

The anchor is installed in a drilled hole; tightening the nut draws the cone into the sleeve. The expansion of this sleeve applies the anchorage.

The installed anchor is shown in Annex 1.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance (static and quasi-static loading)	See Annex C 1 and C 2
Displacement	See Annex C 1 and C 2

### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1 according to EN 13501-1
Resistance to fire	See Annex C 3

## 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/463/EC of the European Commission<sup>1</sup>, the system 1 of assessment verification of constancy of performance (see Annex V to the Regulation (EU) No 305/2011) apply.

## 5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Technical and Test Institute for Construction Prague.

Issued in Prague on 12.04.2017

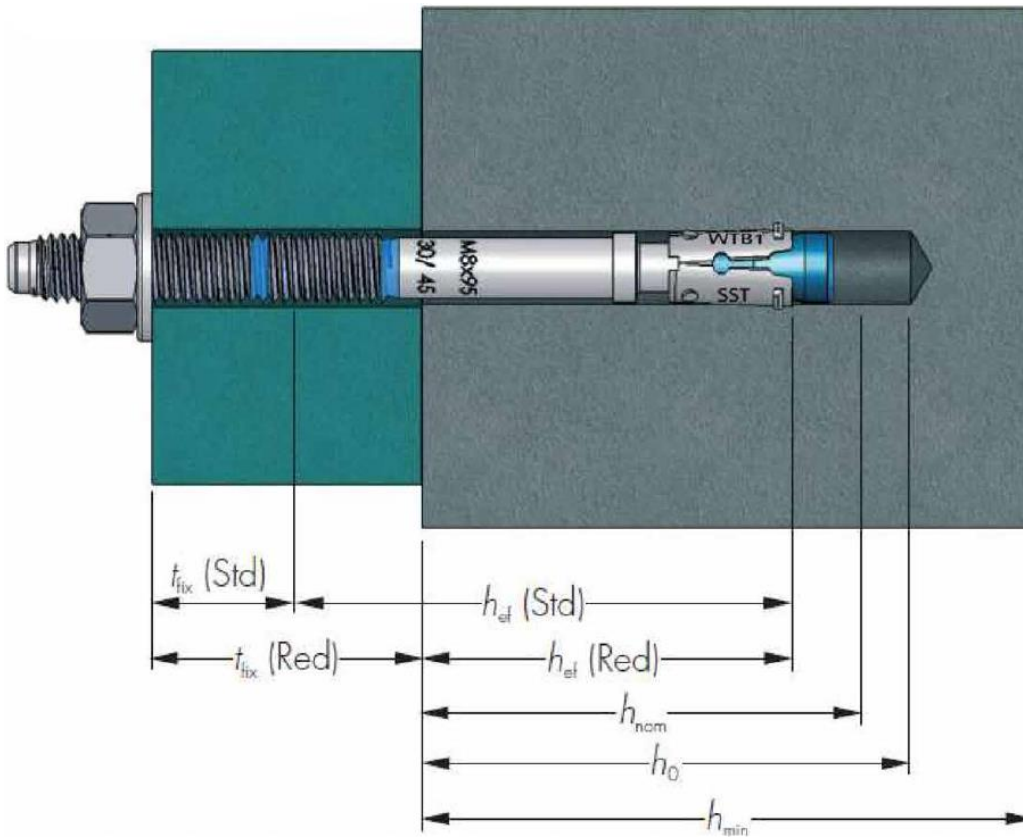
By

**Ing. Mária Schaan**

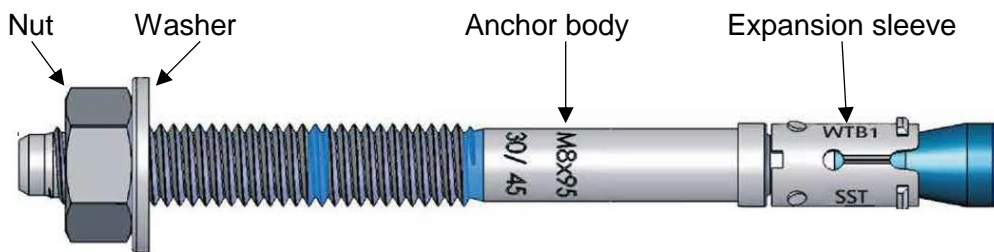
Head of the Technical Assessment Body

<sup>1</sup> Official Journal of the European Communities L 198/31 25.7.1997

**Walraven Throughbolt anchor WTB1 SST - Installed anchor**



**Walraven Throughbolt anchor WTB1 SST - components**



**Walraven Throughbolt anchor WTB1 SST**

**Product description**

Installed conditions and components

**Annex A 1**

**Table A1 - Materials**

Component	Material
Anchor body	Steel rod on coil cold forged bolts Steel grade 1.4578, according EN 10263-5
Expansion sleeve	Steel grade 1.4401, according EN 10088-2
Hexagonal nut	according DIN 934
Washer	according DIN 125A or DIN 9021

**Table A2 – Material properties**

Component		M8	M10	M12	M16
Anchor body – ultimate tensile strength	[N/mm <sup>2</sup> ]	600-700	600-700	550-650	550-650
Expansion sleeve – ultimate tensile strength	[N/mm <sup>2</sup> ]	530-680	530-680	530-680	530-680

**Table A3 – Marking**

<b>M8</b>																		
Bolt length [mm]	60	65	75	80	85	90	95	100	105	115	120	140	150	160				
Head marking	B	b	C	d	D	e	E	F	f	G	H	K	L	M				
Bolt marking	-/10	-/15	10/25	15/30	20/35	25/40	30/45	35/50	40/55	50/65	55/70	75/90	85/100	95/110				
<b>M10</b>																		
Bolt length [mm]	65	80	85	90	95	115	120	130	140	150	180							
Head marking	B	D	d	e	E	G	H	J	K	L	P							
Bolt marking	-/5	-/20	5/25	10/30	15/35	35/55	40/60	50/70	60/80	70/90	100/120							
<b>M12</b>																		
Bolt length [mm]	80	100	105	110	115	120	125	135	140	150	160	180	200	220	240	250	260	280
Head marking	D	F	f	G	g	h	H	J	K	L	M	P	R	S	T	U	V	X
Bolt marking	-/5	5/25	10/30	15/35	20/40	25/45	30/50	40/60	45/65	55/75	65/85	85/105	105/125	125/145	145/165	155/175	165/185	185/205
<b>M16</b>																		
Bolt length [mm]	100	105	125	130	140	150	160	180	200	220	250	280	300					
Head marking	F	f	H	J	K	L	M	P	R	S	U	X	Y					
Bolt marking	-/5	-/10	5/25	10/30	20/40	30/50	40/60	60/80	80/100	100/120	130/150	160/180	180/200					

**Walraven Throughbolt anchor WTB1 SST**
**Product description**  
 Materials  
 Marking
**Annex A 2**

## Specifications of intended use

### **Anchorage subject to:**

- Static and quasi-static load.

### **Base materials**

- Cracked or uncracked concrete.
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according EN 206-1:2000-12.

### **Use conditions (Environmental conditions)**

- Structures subject to dry internal conditions.
- Structures subject to external atmospheric exposure (including industrial and marine environment) or exposure to permanently damp internal condition, if no particular aggressive conditions exist.

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### **Design:**

- The anchorages are designed in accordance with the FprEN 1992-4:2016 and EOTA Technical Report TR 055, December 2016 under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Anchorages under fire exposure have to be designed in accordance with FprEN 1992-4:2016 and EOTA Technical Report TR 055, December 2016.

### **Installation:**

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the anchor only as supplied by the manufacturer without exchanging any components of the anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Effective anchoring depth, edge distance and spacing not less than the specified values without minus tolerance.
- In case of aborted drill hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.

**Walraven Throughbolt anchor WTB1 SST**

**Intended use**  
Specifications

**Annex B 1**

**Table B1 - Installation parameters**

Size	Drill hole diameter	Bolt length	Thread length	Hole diameter in fixture	Standard embedment			Reduced embedment			Installation torque
					Min. hole depth	Effective embedment depth	Max. fixture thickness	Min. hole depth	Effective embedment depth	Max. fixture thickness	
	d <sub>0</sub> [mm]	l [mm]	l <sub>G</sub> [mm]	d <sub>f</sub> [mm]	h <sub>0</sub> [mm]	h <sub>ef</sub> [mm]	t <sub>fix</sub> [mm]	h <sub>0</sub> [mm]	h <sub>ef</sub> [mm]	t <sub>fix</sub> [mm]	T <sub>inst</sub> [N.m]
M8	8	60	25	9	-	-	-	40	32	10	15
		65	30	9	-	-	-	40	32	15	
		75	35	9	55	47	10	40	32	25	
		80	40	9	55	47	15	40	32	30	
		85	45	9	55	47	20	40	32	35	
		90	50	9	55	47	25	40	32	40	
		95	55	9	55	47	30	40	32	45	
		100	60	9	55	47	35	40	32	50	
		105	65	9	55	47	40	40	32	55	
		115	75	9	55	47	50	40	32	65	
		120	80	9	55	47	55	40	32	70	
		140	100	9	55	47	75	40	32	90	
150	100	9	55	47	85	40	32	100			
160	100	9	55	47	95	40	32	110			
M10	10	65	21	11	-	-	-	49	39	5	30
		80	31	11	-	-	-	49	39	20	
		85	36	11	69	59	5	49	39	25	
		90	41	11	69	59	10	49	39	30	
		95	46	11	69	59	15	49	39	35	
		115	66	11	69	59	35	49	39	55	
		120	71	11	69	59	40	49	39	60	
		130	81	11	69	59	50	49	39	70	
		140	91	11	69	59	60	49	39	80	
150	101	11	69	59	70	49	39	90			
180	100	11	69	59	100	49	39	120			
M12	12	80	30	13	-	-	-	60	48	5	50
		100	40	13	80	68	5	60	48	25	
		105	45	13	80	68	10	60	48	30	
		110	50	13	80	68	15	60	48	35	
		115	55	13	80	68	20	60	48	40	
		120	60	13	80	68	25	60	48	45	
		125	65	13	80	68	30	60	48	50	
		135	75	13	80	68	40	60	48	60	
		140	80	13	80	68	45	60	48	65	
		150	90	13	80	68	55	60	48	75	
		160	100	13	80	68	65	60	48	85	
		180	100	13	80	68	85	60	48	105	
		200	100	13	80	68	105	60	48	125	
		220	100	13	80	68	125	60	48	145	
		240	100	13	80	68	145	60	48	165	
250	100	13	80	68	155	60	48	175			
260	100	13	80	68	165	60	48	185			
280	100	13	80	68	185	60	48	205			
M16	16	100	30	18	-	-	-	80	65	5	100
		105	35	18	-	-	-	80	65	10	
		125	45	18	100	85	5	80	65	25	
		130	50	18	100	85	10	80	65	30	
		140	60	18	100	85	20	80	65	40	
		150	70	18	100	85	30	80	65	50	
		160	80	18	100	85	40	80	65	60	
		180	100	18	100	85	60	80	65	80	
		200	100	18	100	85	80	80	65	100	
		220	100	18	100	85	100	80	65	120	
		250	100	18	100	85	130	80	65	150	
280	100	18	100	85	160	80	65	180			
300	100	18	100	85	180	80	65	200			

**Walraven Throughbolt anchor WTB1 SST**

**Intended use**  
Installation parameters

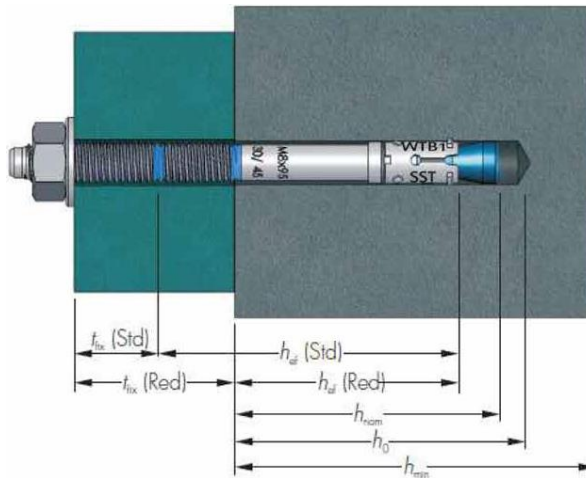
**Annex B 2**

**Table B2 - Installation parameters – Minimum spacing and edge distance**

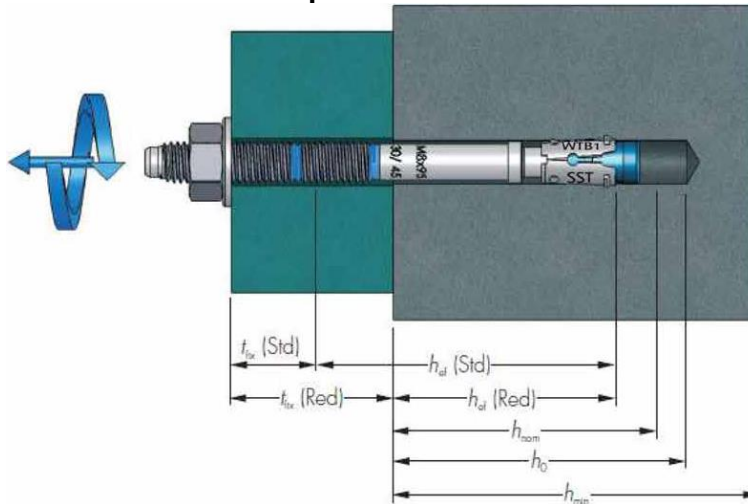
Size			M8		M10		M12		M16	
			Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	Red	Std
Minimum thickness of concrete member	$h_{min}$	[mm]	100	100	100	120	100	140	130	170
Minimum spacing and edge distance in cracked concrete										
Minimum spacing	$s_{min}$	[mm]	50	55	70	70	120	90	150	135
for edge distance	$c \geq$	[mm]	50	55	70	70	95	75	100	105
Minimum edge distance	$c_{min}$	[mm]	40	40	50	45	70	55	85	70
for spacing	$s \geq$	[mm]	80	70	120	90	150	140	200	200
Minimum spacing and edge distance in uncracked concrete										
Minimum spacing	$s_{min}$	[mm]	50	55	70	70	120	90	150	135
for edge distance	$c \geq$	[mm]	50	55	70	70	95	75	100	105
Minimum edge distance	$c_{min}$	[mm]	50	40	70	50	95	55	100	80
for spacing	$s \geq$	[mm]	50	100	70	115	120	125	150	200

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

**Pre-torque installation**



**Post-torque installation**



**Walraven Throughbolt anchor WTB1 SST**

**Intended use**  
Installation parameters

**Annex B 3**

## Installation instructions

1.



Drill a hole of required diameter and depth

2.



Clear the hole of drilling dust and debris (using blowpump or equivalent method)

3.



Lightly tap the throughbolt through the fixture into hole with a hammer, until fixing depth is reached

4.



Tighten to the recommended torque

5.



Assembled condition of anchor

**Walraven Throughbolt anchor WTB1 SST**

**Intended use**  
Installation instructions

**Annex B 4**



**Table C1 – Characteristic resistance under tension load**

Steel failure			M8		M10		M12		M16	
			Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	Red	Std
Size										
Characteristic resistance	$N_{Rk,s}$	[kN]	21,2		33,6		44,8		82,6	
Partial safety factor	$\gamma_{Ms}$	[-]	1,5		1,5		1,5		1,5	

Pull-out failure										
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	3,0	6,0	7,5	9,0	9,0	12,0	16,0	25,0
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	7,5	9,0	12,0	16,0	-	25,0	-	-
Installation safety factor	$\gamma_{inst}$	[-]	1,2	1,2	1,2	1,0	1,0	1,0	1,0	1,0
Increasing factor										
Cracked and uncracked concrete	C30/37		1,07	1,16	1,07	1,26	1,16	1,23	1,18	1,18
	C40/50	$\psi_c$	1,13	1,33	1,13	1,52	1,32	1,45	1,37	1,37
	C50/60		1,20	1,50	1,20	1,78	1,49	1,67	1,55	1,55

Concrete cone failure										
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,c}$	[kN]	-	-	-	-	16,8	-	26,4	39,5
Factor for concrete cone failure for cracked concrete	$k_{Cr,N}$	[-]	7,7							
Factor for concrete cone failure for uncracked concrete	$k_{Ucr,N}$	[-]	11,0							
Installation safety factor	$\gamma_{inst}$	[-]	1,2	1,2	1,2	1,0	1,0	1,0	1,0	1,0
Effective anchorage depth	$h_{ef}$	[mm]	32	47	39	59	48	68	65	85
Spacing	$s_{Cr,N}$	[mm]	96	141	117	177	144	204	195	255
Edge distance	$c_{Cr,N}$	[mm]	48	71	59	89	72	102	98	128

Splitting failure										
Spacing	$s_{Cr,sp}$	[mm]	160	240	200	300	250	340	320	430
Edge distance	$c_{Cr,sp}$	[mm]	80	120	100	150	125	170	160	215
Installation safety factor	$\gamma_{inst}$	[-]	1,2	1,2	1,2	1,0	1,0	1,0	1,0	1,0

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

**Table C2 – Displacement under tension load**

Size			M8		M10		M12		M16	
			Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	Red	Std
Tension load in cracked concrete	N	[kN]	1,2	2,4	3,0	4,3	4,3	5,7	7,6	11,9
Displacement	$\delta_{N0}$	[mm]	1,1	0,5	0,5	1,2	0,8	1,0	0,2	1,0
	$\delta_{N\infty}$	[mm]	1,8	1,3	0,8	1,2	1,0	1,3	0,6	1,1
Tension load in uncracked concrete	N	[kN]	3,0	3,6	4,8	7,6	8,0	11,9	12,6	18,8
Displacement	$\delta_{N0}$	[mm]	0,1	0,3	0,2	0,2	0,1	0,5	0,3	0,5
	$\delta_{N\infty}$	[mm]	0,8	1,3	0,8	1,2	1,0	1,3	0,6	1,1

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

<b>Walraven Throughbolt anchor WTB1 SST</b>	<b>Annex C 1</b>
<b>Performances</b>	
Characteristic resistance under tension load Displacement under tension load	

**Table C3 – Characteristic resistance under shear load**

Steel failure without lever arm			M8		M10		M12		M16	
			Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	Red	Std
Size										
Characteristic resistance	$V_{Rk,s}^0$ [kN]		11,7		18,5		24,6		45,4	
Ductility factor	$k_7$ [-]		0,8		0,8		0,8		0,8	
Partial safety factor	$\gamma_{Ms}$ [-]		1,25		1,25		1,25		1,25	

Steel failure with lever arm			M8		M10		M12		M16	
Characteristic resistance	$M_{Rk,s}^0$ [Nm]		22		45		72		180	
Partial safety factor	$\gamma_{Ms}$ [-]		1,25		1,25		1,25		1,25	

Concrete pry-out failure			M8		M10		M12		M16	
Characteristic resistance concrete C20/25	$V_{Rk,cp}$ [kN]		-	-	14,7	-	-	-	-	-
Factor	$k_8$ [-]		-	-	1,2	-	-	-	-	-
Installation safety factor	$\gamma_{inst}$ [-]		-	-	1,2	-	-	-	-	-

Concrete edge failure			M8		M10		M12		M16	
Effective length of anchor	$l_f$ [mm]		32	47	39	59	48	68	65	85
Anchor diameter	$d_{nom}$ [mm]		8		10		12		16	
Installation safety factor	$\gamma_{inst}$ [-]		1,2	1,2	1,2	1,0	1,0	1,0	1,0	1,0

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

**Table C4 – Displacement under shear load**

Size			M8		M10		M12		M16	
			Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	Red	Std
Tension load in cracked and uncracked concrete	$V$ [kN]		6,7	6,7	5,8	10,6	14,1	14,1	25,9	25,9
Displacement	$\delta_{v0}$ [mm]		3,0	3,0	1,5	2,7	2,5	2,5	2,2	2,2
	$\delta_{v\infty}$ [mm]		4,5	4,5	2,2	4,1	3,8	3,8	3,8	3,3

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

<b>Walraven Throughbolt anchor WTB1 SST</b>	<b>Annex C 2</b>
<b>Performances</b>	
Characteristic resistance under shear load Displacement under shear load	

**Table C5 – Characteristic values of resistance to tension load under fire exposure<sup>1)</sup>**

Size	M8		M10		M12		M16		
	Red <sup>2)</sup>	Std	Red <sup>2)</sup>	Std	Red	Std	Red	Std	
Characteristic fire resistance duration at 30 minutes									
Steel failure	$N_{Rk,s,fi}$ [kN]	0,7	0,7	1,5	1,5	2,5	2,5	4,7	4,7
Pull-out failure	$N_{Rk,p,fi}$ [kN]	0,8	1,5	1,9	2,3	2,3	3,0	4,0	6,3
Concrete cone failure	$N_{Rk,c,fi}$ [kN]	1,0	2,7	1,7	4,8	2,9	6,9	6,1	12,0
Characteristic fire resistance duration at 60 minutes									
Steel failure	$N_{Rk,s,fi}$ [kN]	0,6	0,6	1,2	1,2	2,1	2,1	3,9	3,9
Pull-out failure	$N_{Rk,p,fi}$ [kN]	0,8	1,5	1,9	2,3	2,3	3,0	4,0	6,3
Concrete cone failure	$N_{Rk,c,fi}$ [kN]	1,0	2,7	1,7	4,8	2,9	6,9	6,1	12,0
Characteristic fire resistance duration at 90 minutes									
Steel failure	$N_{Rk,s,fi}$ [kN]	0,4	0,4	0,9	0,9	1,7	1,7	3,1	3,1
Pull-out failure	$N_{Rk,p,fi}$ [kN]	0,8	1,5	1,9	2,3	2,3	3,0	4,0	6,3
Concrete cone failure	$N_{Rk,c,fi}$ [kN]	1,0	2,7	1,7	4,8	2,9	6,9	6,1	12,0
Characteristic fire resistance duration at 120 minutes									
Steel failure	$N_{Rk,s,fi}$ [kN]	0,4	0,4	0,8	0,8	1,3	1,3	2,5	2,5
Pull-out failure	$N_{Rk,p,fi}$ [kN]	0,6	1,2	1,5	1,8	1,8	2,4	3,2	5,0
Concrete cone failure	$N_{Rk,c,fi}$ [kN]	0,8	2,2	1,4	3,9	2,3	5,5	4,9	9,6
Spacing	$S_{cr,N}$ [mm]	4 x $h_{ef}$							
	$S_{min}$ [mm]	50	55	70	70	120	90	150	135
Edge distance	$C_{cr,N}$ [mm]	2 x $h_{ef}$							
	$C_{min}$ [mm]	$C_{min} = 2 \times h_{ef}$ however if the fire attack is from more than one side, the edge distance of the anchor has to be $\geq 300$ mm and $\geq 2 \times h_{ef}$							

<sup>1)</sup> In absence of other national regulations the partial safety factor for resistance under fire exposure.  $\gamma_{M,fi} = 1,0$  is recommended

<sup>2)</sup> Use restricted to anchoring statically indeterminate structural components

**Table C6 – Characteristic values of resistance to shear load under fire exposure**

Size	M8		M10		M12		M16		
	Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red <sup>1)</sup>	Std	Red	Std	
Characteristic fire resistance duration at 30 minutes									
Steel failure without lever arm	$V_{Rk,s,fi}$ [kN]	0,7		1,5		2,5		4,7	
Steel failure with lever arm	$M_{Rk,s,fi}$ [Nm]	0,7		1,9		3,9		10,0	
Characteristic fire resistance duration at 60 minutes									
Steel failure without lever arm	$V_{Rk,s,fi}$ [kN]	0,6		1,2		2,1		3,9	
Steel failure with lever arm	$M_{Rk,s,fi}$ [Nm]	0,6		1,5		3,3		8,3	
Characteristic fire resistance duration at 90 minutes									
Steel failure without lever arm	$V_{Rk,s,fi}$ [kN]	0,4		0,9		1,7		3,1	
Steel failure with lever arm	$M_{Rk,s,fi}$ [Nm]	0,4		1,2		2,6		6,7	
Characteristic fire resistance duration at 120 minutes									
Steel failure without lever arm	$V_{Rk,s,fi}$ [kN]	0,4		0,8		1,3		2,5	
Steel failure with lever arm	$M_{Rk,s,fi}$ [Nm]	0,4		1,0		2,1		5,3	
Concrete pry-out failure									
Factor <sup>2)</sup>	$k_8$ [-]	-	-	1,2	-	-	-	-	-
Concrete edge failure	The characteristic resistance $V_{Rk,c,fi}^0$ in concrete C20/25 to C50/60 is determined by: $V_{Rk,c,fi}^0 = 0,25 \times V_{Rk,c}^0$ and $V_{Rk,c,fi}^0 = 0,20 \times V_{Rk,c}^0$ with the initial value of the characteristic resistance $V_{Rk,c}^0$ in cracked concrete C20/25 under normal temperature								

<sup>1)</sup> Use restricted to anchoring statically indeterminate structural components

<sup>2)</sup> The values of factor  $k_8$  and relevant values of  $N_{Rk,c,fi}$  given in the Table C5 have to be considered in the design

<b>Walraven Throughbolt anchor WTB1 SST</b>	<b>Annex C 3</b>
<b>Performances</b> Characteristic values of resistance under fire exposure	