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EUROPEAN TECHNICAL ASSESSMENT

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BCCA

Technical Assessment Body issuing the European Technical Assessment: UBAtc. UBAtc has been designated according to Article 29 of Regulation (EU) No 305/2011 and is member of EOTA (European Organisation for Technical Assessment)

Trade name of the construction product:	Pacifyre® H
Product family to which the construction product belongs:	Fire stopping sealant for fire stopping of linear gap seals
Manufacturer:	J van Walraven Industrieweg 5 3641 RK MIJDRECHT NETHERLANS
Manufacturing plant(s):	Walraven Factory S7
Website:	www.walraven.com
This European Technical	European Assessment Document (EAD) :
Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:	EAD 350141-00-1106: "Fire stopping and fire sealing products: Linear joint and gap seals"
This version replaces:	ETA 16/1009 issued on 2017/08/07
This European Technical Assessment contains:	9 pages, with 3 annexes which form an integral part of this European Technical Assessment



European Organisation for Technical Assessment

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Legal bases and general conditions

- 1 This European Technical Assessment is issued by UBAtc (Union belge pour l'Agrément technique de la construction, i.e. Belgian Union for technical Approval in construction), in accordance with:
 - Regulation (EU) No 305/2011¹ of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC
 - Commission Implementing Regulation (EU) No 1062/2013² of 30 October 2013 on the format of the European Technical Assessment for construction products
 - European Assessment Document (EAD): EAD 350141-00-1106
- 2 Under the provisions of Regulation (EU) No 3205/2011, UBAtc is not authorized to check whether the provisions of this European Technical Assessment are met once the ETA has been issued.
- 3 The responsibility for the conformity of the performances of the products with this European Technical Assessment and the suitability of the products for the intended use remains with the holder of the European Technical Assessment.
- 4 Depending on the applicable Assessment and verification of constancy of performance (AVCP) system, (a) notified body(ies) may carry out third-party tasks in the process of assessment and verification of constancy of performance under this Regulation once the European Technical Assessment has been issued.
- 5 This European Technical Assessment allows the manufacturer of the construction product covered by this ETA to draw up a declaration of performance for the construction product.
- 6 CE marking should be affixed to all construction products for which the manufacturer has drawn up a declaration of performance.
- 7 This European Technical Assessment is not to be transferred to other manufacturers, agents of manufacturers, or manufacturing plants other than those indicated on page 1 of this European Technical Assessment.
- 8 The European Technical Assessment holder confirms to guarantee that the product(-s) to which this assessment relates, is/are produced and marketed in accordance with and comply with all applicable legal and regulatory provisions, including, without limitation, national and European legislation on the safety of products and services. The ETA-holder shall notify the UBAtc immediately in writing of any circumstance affecting the aforementioned guarantee. This assessment is issued under the condition that the aforementioned guarantee by the ETA-holder will be continuously observed.
- 9 According to Article 11(6) of Regulation (EU) No 305/2011, when making a construction product available on the market, the manufacturer shall ensure that the product is accompanied by instructions and safety information in a language determined by the Member State concerned which can be easily understood by users. These instructions and safety information should fully correspond with the technical information about the product and its intended use which the manufacturer has submitted to the responsible Technical Assessment Body for the issuing of the European Technical Assessment.

- 10 Pursuant to Article 11(3) of Regulation (EU) No 305/2011, manufacturers shall adequately take into account changes in the product-type and in the applicable harmonised technical specifications. Therefore, when the contents of the issued European Technical Assessment do not any longer correspond to the product-type, the manufacturer should refrain from using this European Technical Assessment as the basis for their declaration of performance.
- 11 All rights of exploitation in any form and by any means of this European Technical Assessment are reserved for UBAtc and the ETA-holder, subject to the provisions of the applicable UBAtc regulations.
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- 13 Subject to the application introduced, this European Technical Assessment is issued in English and may be issued by the UBAtc in its official languages. The translations correspond fully to the English reference version circulated in EOTA.
- 14. A European Technical Approval (ETA) was first issued by UBAtc on 7 August 2017. This ETA is superseded by the current European Technical Assessment. Additional fire resistance classifications are included in the ETA.

¹ OJEU, L 88 of 2011/04/04

² OJEU, L 289 of 2013/10/31

Technical Provisions

1. Technical description of the product

1.1. Characteristics of the products

This European Technical Assessment is being issued for Pacifyre® H on the basis of agreed data/information, deposited with the UBAtc, which identifies the product that has been assessed. Changes to the product/production process, which could result in the deposited data/information being incorrect, should be notified to the UBAtc before the changes are introduced. The UBAtc will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and if so whether further assessment/alterations to the ETA, shall be necessary.

1.2 Pacifyre® H

Pacifyre® H is a one component fire retardant sealant based on a silyl modified polymer (MS-Polymer). It is delivered in white and grey.

Installation of Pacifyre® H: see clause 2.4.1.

2. Specification of the intended use in accordance with the applicable EAD

2.1 Intended use

Pacifyre® H is intended to be used as a fire stopping sealant for non-movement joints and seals in rigid and flexible walls and rigid floors (see Annex III) and in combination with Pacifyre® MKII Firesleeve for services penetrating walls and floors in accordance covered by ETA 17/0163.

The specific elements of construction for which Pacifyre® H may be used to provide a linear joint seal, are as follows:

- Rigid walls: the wall shall have a minimum thickness of 100 mm and comprise concrete or masonry with a minimum density of 550 kg/m³.
- Flexible walls: light weight flexible wall (≥El 30 and ≥El 90) conforming the provisions given in EN 1363-1:2020, clause 7.2.2.4 and EN 1366-4:2021. See details in annex III.
- Rigid floors: the floor shall have a minimum thickness of 150 mm and comprise concrete with a minimum density of 600 kg/m³.

The supporting construction shall be classified according to EN 13501-2 for the required fire resistance period.

As backfilling material, a backer rod based on polyethylene (PE) or polyurethane (PU) may be used. For a specification of the suitable material see Annex II.

2.2 Use category

The use category for Pacifyre® H is $Z_{2(\pm 5/\pm 40)}$ intended for use the following environmental conditions:

Table 1: intended use

Environmental conditions	EAD 350141- 00-1106 Type
Internal conditions with humidity classes other than Z ₁ , excluding temperatures below 0°C	Z ₂

2.3 Working life/Durability

The provisions made in this European Technical Assessment are based on an assumed intended working life of 10 years.

Indications given regarding the working life cannot be interpreted as a guarantee given by the producer or the UBAtc, but are to be regarded only as a means for choosing the appropriate product(s) in relation to the expected economically reasonable working life of the construction works.

2.4 Assumptions under which the product was assessed

2.4.1 Installation

Installation shall be performed by trained installers.

Preparation of the surface:

- Pacifyre® H adheres to most substrates (concrete, masonry, gypsum, etc) without a primer. In case of very porous or non-porous substrates, the manufacturer's instructions shall be followed.
- The surface shall be clean, dry, and free of dust, oil and grease.

Joint size:

- Width: up to 30 mm;
- Depth: the same as thickness of the wall or floor.

Application of the Pacifyre® H:

- Application temperature: between +5°C and + 30°C.
- Insert backing material if applicable.
- Apply Pacifyre® H.
- Smoothen the sealant surface before skin formation with a moist brush or spatula.

2.4.2 Packaging, transport and storage

Pacifyre® H is available in foil bags (600 ml) and in cartridges (290 ml).

The product has a shelf life of at least 12 months in unopened packaging when stored in a dry place between +5°C and +25°C.

2.4.3 Curing behaviour

- Curing rate: 2 mm/24h
- Skin formation time: Approx. 10 min.
- Volume shrinkage: 1 %
- Density according to EN 542:2003: 1,55 g/cm³

2.4.4 Use, maintenance and repair

Pacifyre® H does not need any maintenance during the working life indicated in this ETA.

Local repairs may be performed according to the manufacturer instructions.

3. Performance of the product and references to the methods used for its assessment

3.1 Safety in the case of fire (BWR2)

3.1.1 Reaction to fire

The reaction to fire classification of Pacifyre® H is class E according to EN 13501-1.

3.1.2 Resistance to fire

Pacifyre® H has been tested in accordance with EN 1366-4: 2021, installed in linear joint seals in rigid walls and floors. As backfilling material a PU or PE backer rod has been used.

In addition, Pacifyre® H has been tested in accordance with EN 1366-4:2021, installed in linear joint seals in lightweight flexible wall systems according to the provisions of EN 1363-1:2020, clause 7.2.2.4.

Based upon these test results and the field of direct application specified in EN 1366-4:2021, Pacifyre® H has been classified in accordance with EN 13501-2 (see Annex III).

For the combination of Pacifyre® H with Pacifyre® MKII as fire stopping sealant for services penetrating walls and floors, the fire resistance has been tested according to EN 1366-3:2009 and classified according to EN 13501-2. This information is provided in ETA 17/0163.

3.2 Hygiene, health and environment (BWR3)

No performance assessed.

3.3 Safety in use (BWR4)

3.3.1 Mechanical resistance and stability

The maximum joint width is 30 mm. According to EAD 350141-00-1106, impact tests are not required.

3.3.2 Resistance to impact/movement

This test not required as the maximum joint width is less than 150 mm.

3.3.3 Adhesion

Adhesion has been assessed according to EN ISO 11600. Pacifyre $^{\mbox{\scriptsize B}}$ H is a sealant classified as 25LM.

3.3.4 Durability

Pacifyre® H has been assessed in accordance with EAD 350141-00-1106 for the environmental category $Z_{2(5/+40)}\,)^{.3}$

3.3.5 Movement capability

Classification according to EN ISO 11600: 25LM

3.3.6 Cycling of perimeter seals for curtain walls

No performance assessed.

3.3.7 Compression set

No performance assessed.

3.3.8 Linear expansion on setting

No performance assessed.

3.4 Protection against noise (BWR5)

No performance assessed.

3.5 Energy economy and heat retention (BWR6)

No performance assessed.

4. Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

For the products covered by EAD 350141-00-1106 the applicable European legal act is Decision 1999/454/EC (EU).⁴

The system is: system 1.

5. Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

5.1 Tasks for the ETA-holder

5.1.1 Factory production control (FPC)

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use constituent materials stated in the technical documentation of this ETA.

The factory production control shall be in accordance with the "Control Plan" relating to the ETA which is part of the technical documentation of this ETA. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at the UBAtc and shall be in agreement with the provisions given in Table 3.2 of EAD 350141-00-1106.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the "Control Plan".

5.2 Tasks of notified bodies

The notified body (bodies) shall perform the tasks specified in Regulation (EU) N° 305/2011, Annex V, clause 1.2 (b).

The notified body (bodies) shall retain the essential points of its (their) actions referred to above and state the results obtained and conclusions drawn in (a) written report (reports).

In cases where the provisions of the ETA and its "Control Plan" are no longer fulfilled the notified body shall inform the UBAtc without delay.

4 OJEU, L 178/52 of 1999/07/14, p.3

³ see also EOTA Technical Report TR 024 – Edition November 2006, clause 4.2.7

Annex I: Reference documents

References to standards mentioned in the ETA:

EAD 350141-00-1106:2017	Fire stopping and fire sealing products: linear joint and gap seals
EN 206:2013+A1:2016	Concrete - Specification, performance, production and conformity
EN 520:2004+A1:2009	Gypsum plasterboards - Definitions, requirements and test methods
EN 542:2003	Adhesives - Determination of density
EN 1363-1:2020	Fire resistance tests - Part 1: General requirements
EN 1363-3:2009	Fire resistance tests for service installations - Part 3 : Penetration seals
EN 1366-4:2021	Fire resistance tests for service installations - Part 4: Linear joint seals
EN 13501-1:2018	Fire classification of construction products and building elements – Part 1: Classification using test data from reaction to fire tests
EN 13501-2:2016	Fire classification of construction products and building elements – Part 2: Classification using test data from fire resistance tests
EN ISO 11600:2004+A1:2011	Building construction — Jointing products — Classification and requirements for sealants

Other reference documents:

EOTA TR 024:2006

Characterization, Aspects of Durability and Factory Production Control for Reactive Materials, Components and Products

Annex II: Description of the products

1. Backfilling materials

1.1 General

The backfilling materials only serve to limit the thickness of the sealant and have no influence on the fire resistance of the sealant.

1.2 PE-backer rod

Round profiles from closed-cell polyethylene used as a non-adhesive backfilling to ensure the correct dimension of the joint. Diameter: 10 – 25 mm.

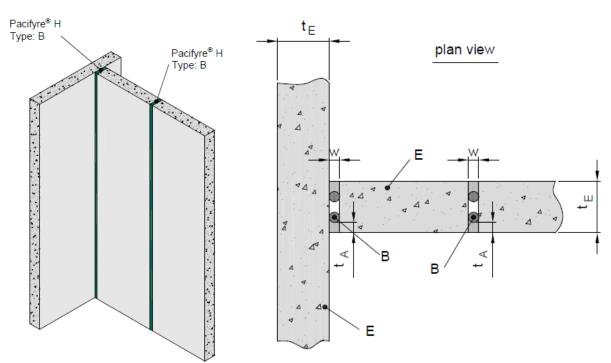
1.3 PU-backer rod

Round profiles from open cell polyurethane foam used as a non-adhesive backfilling to ensure correct dimension of the joint. Diameter: 15 – 50 mm.

Annex III: Resistance to fire classification of linear joint seals made with Pacifyre® A

1.Linear joints in rigid walls made of concrete or brick

Pacifyre® H with a PE-backer / PU-backer rod as specified in annex II as backfilling material



Thickness of the wall, t _E	Density of the wall, E	Width of the joint, w	Thickness of the joint, t _A	Orientation of the joint	Composition of the joint seal	Classification
[mm]	[kg/m³]	[mm]	[mm]	[-]	[-]	[-]
115	600	0 - 30	20	Vertical / Symmetrical	Filled from both sides with Pacifyre® H (t _A) with a PU backer rod (B).	EI120 – T – X – F – W0 to W30
200	550	0 - 30	20	Vertical / Symmetrical	Filled from both sides with Pacifyre® H (t _A) with a PU backer rod (B).	El240 – V – X - W0 to W30
115	600	0 – 20	15	Vertical / Asymmetrical	Filled from the unexposed* side with Pacifyre® H (t _A) with a PU backer rod (B).	E120 – V – X – F – W0 to W20
200	550	0 – 15	15	Vertical / Asymmetrical	Filled from the unexposed* side with Pacifyre® H (t _A) with a PU backer rod (B).	El240 – V – X - W0 to W15

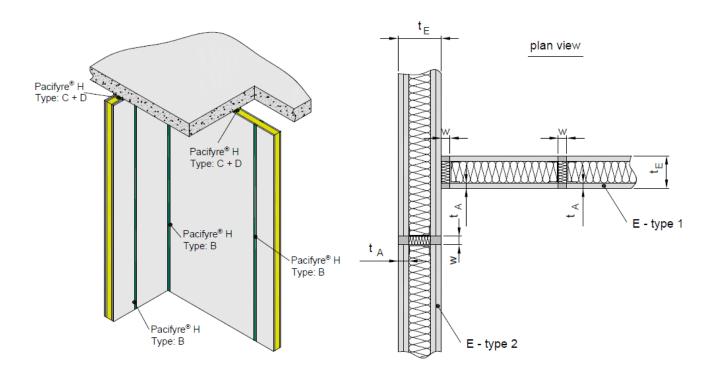
2. Linear joints in lightweight flexible walls

The lightweight flexible wall is build-up according to the provisions of EN 1363-1:2020, clause 7.2.2.4 and EN 1366-4:2021.

Build-up of the walls:

- 1. Type 1: Lightweight partition walls ≥ EI 30 (height = 3000 mm; width = 1200 mm; thickness = 75 mm)
 - Metal framework made of U- and C-shaped sections (Group A: width 50 mm)
 - A single layer of plasterboard (type F according to EN 520) with thickness: 12.5 mm on both sides
 - Insulation of rock wool (thickness: 50 mm, density: 35 kg/m³).
- Type 2: Lightweight partition walls ≥El 90 (height = 3000 mm; width = 1200 mm; thickness = 100 mm) 2.
 - Metal framework made of U- and C-shaped sections (Group A: width 50 mm) Double layer of plasterboard (type F according to EN 520) with thickness: 12.5 mm on both sides

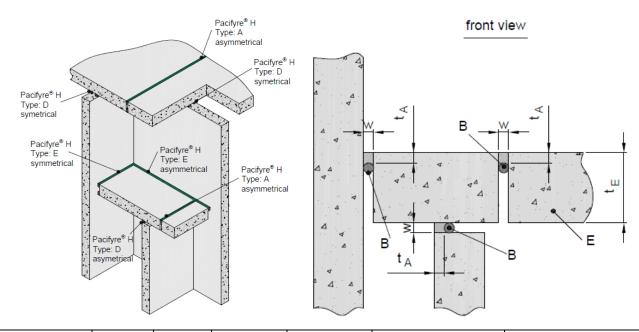
 - Insulation of rock wool (thickness: 50 mm, density: 90 kg/m³).



Thickness of the wall, t _E	Type of the wall, E	Width of the joint, w	Thickness of the joint, t _A	Orientation of the joint	Composition of the joint seal	Classification
[mm]	[-]	[mm]	[mm]	[-]	[-]	[-]
75	type 1	0 – 20	12,5	Vertical / symmetrical	Filled from both sides with Pacifyre® H (t _A).	EI60 – V – X – F – W0 to W20
100	type 2	0 – 20	25	Vertical / symmetrical	Filled from both sides with Pacifyre® H (t _A).	EI120 – V – X – F – W0 to W20
75	type 1	0 – 20	12,5	Horizontal / symmetrical	Filled from both sides with Pacifyre® H (t _A).	EI60 – T – X – F – W0 to W20
100	type 2	0 – 20	25	Horizontal / symmetrical	Filled from both sides with Pacifyre® H (t _A).	EI120 – T – X – F – W0 to W20

3. Linear joints in rigid floor constructions

Pacifyre® H with a PE-backer / PU-backer rod as specified annex II as backfilling material



Thickness of the wall, t _E	Density of the wall, E	Width of the joint, w	Thickness of the joint, t _A	Orientation of the joint	Composition of the joint seal	Classification
[mm]	[kg/m³]	[mm]	[mm]	[-]	[-]	[-]
150	600	0 – 20	15	Horizontal / Symmetrical	Filled from both sides with Pacifyre® H (t _A) with a PU backer rod (B).	EI120 – H – X – F - W0 to W20
150	600	0 - 30	20	Horizontal / Symmetrical	Filled from both sides with Pacifyre® H (t _A) with a PU backer rod (B).	EI120 – H – X – F - W0 to W30
150	600	0 – 20	15	Horizontal / Asymmetrical	Filled from the unexposed* side with Pacifyre® H (t _A) with a PU backer rod (B).	EI120 – H – X – F - W0 to W20
150	600	0 - 30	20	Horizontal / Asymmetrical	Filled from the unexposed* side with Pacifyre® H (t _A) with a PU backer rod (B).	EI90 – H – X – F - W0 to W30 E120 – H – X – F - W0 to W30
(*) The unexposed side is the side that is on the opposite side of the fire.						

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On behalf of UBAtc asbl, On behalf of the Assessment Operator, BCCA, responsible for the technical content of the ETA, Eric Winnepenninckx Benny De Blaere, Olivier Delbrouck, secretary general director director general The most recent version of this European Technical Assessment may be consulted on the UBAtc website (www.ubatc.be).