

## Declaration of Performance BIS MKT Wedge Anchor BZ plus and BZ-IG



### Declaration of Performance DoP Nr. MKT-111 - en

- ETA-99/0010 -

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...eine starke Verbindung

DECLARATION OF PERFORMANCE  
DoP No. MKT-111 - en

1. Unique identification code of the product-type: **MKT Wedge Anchor BZ plus and BZ-IG**
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

**ETA-99/0010, Annex A3 and A5**  
**Batch number: see packaging of the product**

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

|   |   |
|---|---|
| <b>generic type</b>                         | torque controlled expansion anchor (bolt type (with internal thread))   |
| <b>for use in</b>                           | cracked and non-cracked concrete, C20/25 - C50/60 (EN 206)  |
| <b>option</b>                               | 1   |
| <b>loading</b>                              | static or quasi-static,<br>seismic, category C1 + C2 (covered sizes: BZ plus M10, M12, M16, M20)  |
| <b>material</b>                             | <u>zinc-plated steel:</u><br>dry internal conditions only<br>covered sizes:       BZ plus: M8, M10, M12, M16, M20, M24, M27<br>BZ-IG: M6, M8, M10, M12<br><br><u>stainless steel (marking A4):</u><br>internal and external use without particular aggressive conditions<br>covered sizes:       BZ plus: M8, M10, M12, M16, M20, M24<br>BZ-IG: M6, M8, M10, M12<br><br><u>high corrosion resistant steel (marking HCR):</u><br>internal and external use with particular aggressive conditions<br>covered sizes:       BZ plus: M8, M10, M12, M16, M20, M24<br>BZ-IG: M6, M8, M10, M12 |
| <b>temperature range</b><br>(if applicable) | --  |

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

**MKT Metall-Kunststoff-Technik GmbH & Co. KG**  
**Auf dem Immel 2**  
**D - 67685 Weilerbach**

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): --
6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**
7. In case of the declaration of performance concerning a construction product covered by a harmonised standard: --

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

**Deutsches Institut für Bautechnik, Berlin**

issued

**ETA-99/0010**

on the basis of

**ETAG 001-2**

The notified body 1343-CPR performed under system 1:

- (i) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product;
- (ii) initial inspection of the manufacturing plant and of factory production control;
- (iii) continuous surveillance, assessment and evaluation of factory production control

and issued:

Certificate of conformity 1343-CPR-M 550-1

9. Declared performance:

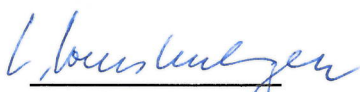
| Essential Characteristics                     | Design Method                      | Performance                 |                               | Harmonized Technical Specification |
|---|------------------------------------|-----------------------------|-------------------------------|------------------------------------|
|   |                                    | BZ plus                     | BZ-IG                         |                                    |
| Characteristic resistance for tension         | ETAG 001, Annex C<br>CEN/TS 1992-4 | ETA-99/0010,<br>Annex C1-C4 | ETA-99/0010,<br>Annex C10-C11 | ETAG 001                           |
| Characteristic resistance for shear           | ETAG 001, Annex C<br>CEN/TS 1992-4 | ETA-99/0010,<br>Annex C5    | ETA-99/0010,<br>Annex C12     |                                    |
| Characteristic resistance for seismic loading | TR 045                             | ETA-99/0010,<br>Annex C6    | NPD                           |                                    |
| Displacement for serviceability limit state   | ETAG 001, Annex C<br>CEN/TS 1992-4 | ETA-99/0010,<br>Annex C8-C9 | ETA-99/0010,<br>Annex C14     |                                    |
| Characteristic resistance under fire exposure | TR 020<br>CEN/TS 1992-4            | ETA-99/0010,<br>Annex C7    | ETA-99/0010,<br>Annex C13     |                                    |

Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies: --

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



**Lore Weustenhagen**  
(General Manager)  
Weilerbach, 09.01.2015

i.V. 

**Dipl.-Ing. Detlef Bigalke**  
(Head of product development)



**Table C1: Characteristic values for tension loads, BZ plus zinc plated, cracked concrete, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4**

| Anchor size   |                            |      | M8  | M10 | M12 | M16 | M20 | M24 | M27 |
|---|----------------------------|------|---|-----|-----|-----|-----|-----|-----|
| Installation safety factor                          | $\gamma_2 = \gamma_{inst}$ | [-]  | 1,0   |     |     |     |     |     |     |
| <b>Steel failure</b>                                |                            |      |   |     |     |     |     |     |     |
| Characteristic tension resistance                   | $N_{Rk,s}$                 | [kN] | 16  | 27  | 40  | 60  | 86  | 126 | 196 |
| Partial safety factor                               | $\gamma_{Ms}$              | [-]  | 1,53  |     | 1,5 |     | 1,6 | 1,5 |     |
| <b>Pull-out</b>                                     |                            |      |   |     |     |     |     |     |     |
| <b>Standard anchorage depth</b>                     |                            |      |   |     |     |     |     |     |     |
| Characteristic resistance in concrete C20/25        | $N_{Rk,p}$                 | [kN] | 5   | 9   | 16  | 25  | 1)  | 1)  | 1)  |
| <b>Reduced anchorage depth</b>                      |                            |      |   |     |     |     |     |     |     |
| Characteristic resistance in concrete C20/25        | $N_{Rk,p,red}$             | [kN] | 5   | 7,5 | 1)  | 1)  |     |     |     |
| Increasing factor for $N_{Rk,p}$ and $N_{Rk,p,red}$ | $\psi_c$                   | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |     |     |     |     |     |     |
| <b>Concrete cone failure</b>                        |                            |      |   |     |     |     |     |     |     |
| Effective anchorage depth                           | $h_{ef}$                   | [mm] | 46  | 60  | 70  | 85  | 100 | 115 | 125 |
| Reduced anchorage depth                             | $h_{ef,red}$               | [mm] | 35 <sup>2)</sup>                            | 40  | 50  | 65  |     |     |     |
| Factor for cracked concrete                         | $k_{cr}$                   | [-]  | 7,2   |     |     |     |     |     |     |

1) Pull-out is not decisive.

2) Use restricted to anchoring of structural components statically indeterminate.

**Wedge Anchor BZ plus**

**Performance**

Characteristic values for **tension loads, BZ plus zinc plated cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C1**

**Table C2:** Characteristic values for **tension loads**, BZ plus **A4 / HCR**, **cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

| Anchor size   |                            |      | M8  | M10 | M12 | M16 | M20  | M24 |
|---|----------------------------|------|---|-----|-----|-----|------|-----|
| Installation safety factor                          | $\gamma_2 = \gamma_{inst}$ | [-]  | 1,0   |     |     |     |      |     |
| <b>Steel failure</b>                                |                            |      |   |     |     |     |      |     |
| Characteristic tension resistance                   | $N_{Rk,s}$                 | [kN] | 16  | 27  | 40  | 64  | 108  | 110 |
| Partial safety factor                               | $\gamma_{Ms}$              | [-]  | 1,5   |     |     |     | 1,68 | 1,5 |
| <b>Pull-out</b>                                     |                            |      |   |     |     |     |      |     |
| <b>Standard anchorage depth</b>                     |                            |      |   |     |     |     |      |     |
| Characteristic resistance in concrete C20/25        | $N_{Rk,p}$                 | [kN] | 5   | 9   | 16  | 25  | 1)   | 40  |
| <b>Reduced anchorage depth</b>                      |                            |      |   |     |     |     |      |     |
| Characteristic resistance in concrete C20/25        | $N_{Rk,p,red}$             | [kN] | 5   | 7,5 | 1)  | 1)  |      |     |
| Increasing factor for $N_{Rk,p}$ and $N_{Rk,p,red}$ | $\psi_c$                   | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |     |     |     |      |     |
| <b>Concrete cone failure</b>                        |                            |      |   |     |     |     |      |     |
| Effective anchorage depth                           | $h_{ef}$                   | [mm] | 46  | 60  | 70  | 85  | 100  | 125 |
| Reduced anchorage depth                             | $h_{ef,red}$               | [mm] | 35 <sup>2)</sup>                            | 40  | 50  | 65  |      |     |
| Factor for cracked concrete                         | $k_{cr}$                   | [-]  | 7,2   |     |     |     |      |     |

1) Pull-out is not decisive.

2) Use restricted to anchoring of structural components statically indeterminate.

**Wedge Anchor BZ plus**

**Performance**

Characteristic values for **tension loads**, BZ plus **A4 / HCR**, **cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C2**

**Table C3: Characteristic values for tension loads, BZ plus zinc plated, non-cracked concrete, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4**

| Anchor size   |                             |      | M8  | M10 | M12 | M16 | M20          | M24        | M27        |
|---|-----------------------------|------|---|-----|-----|-----|--------------|------------|------------|
| Installation safety factor  | $\gamma_2 = \gamma_{inst}$  | [-]  | 1,0   |     |     |     |              |            |            |
| <b>Steel failure</b>  |                             |      |   |     |     |     |              |            |            |
| Characteristic tension resistance   | $N_{Rk,s}$                  | [kN] | 16  | 27  | 40  | 60  | 86           | 126        | 196        |
| Partial safety factor   | $\gamma_{Ms}$               | [-]  | 1,53  |     | 1,5 |     | 1,6          | 1,5        |            |
| <b>Pull-out</b>   |                             |      |   |     |     |     |              |            |            |
| <b>Standard anchorage depth</b>   |                             |      |   |     |     |     |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N_{Rk,p}$                  | [kN] | 12  | 16  | 25  | 35  | 1)           | 1)         | 1)         |
| <b>Reduced anchorage depth</b>  |                             |      |   |     |     |     |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N_{Rk,p,red}$              | [kN] | 7,5   | 9   | 1)  | 1)  |              |            |            |
| <b>Splitting</b> For the proof against splitting failure $N^0_{Rk,c}$ has to be replaced by $N^0_{Rk,sp}$ with consideration of the member thickness  |                             |      |   |     |     |     |              |            |            |
| <b>Standard anchorage depth</b>   |                             |      |   |     |     |     |              |            |            |
| Splitting for <b>standard thickness of concrete member</b> (The higher resistance of case 1 and case 2 may be applied; the values $s_{cr,sp}$ and $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min} < h < h_{std}$ (Case 2); $\psi_{h,sp} = 1,0$ ) |                             |      |   |     |     |     |              |            |            |
| Standard thickness of concrete  | $h_{min,1} \geq$            | [mm] | 100   | 120 | 140 | 170 | 200          | 230        | 250        |
| <b>Case 1</b>   |                             |      |   |     |     |     |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 9   | 12  | 20  | 30  | 40           | 1)         | 50         |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 3 $h_{ef}$                                  |     |     |     |              |            |            |
| <b>Case 2</b>   |                             |      |   |     |     |     |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 12  | 16  | 25  | 35  | 1)           | 1)         | 1)         |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 4 $h_{ef}$                                  |     |     |     | 4,4 $h_{ef}$ | 3 $h_{ef}$ | 5 $h_{ef}$ |
| <b>Splitting for minimum thickness of concrete member</b>   |                             |      |   |     |     |     |              |            |            |
| Minimum thickness of concrete   | $h_{min,2} \geq$            | [mm] | 80  | 100 | 120 | 140 |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 12  | 16  | 25  | 35  |              |            |            |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 5 $h_{ef}$                                  |     |     |     |              |            |            |
| <b>Reduced anchorage depth</b>  |                             |      |   |     |     |     |              |            |            |
| Minimum thickness of concrete   | $h_{min,3} \geq$            | [mm] | 80  | 80  | 100 | 140 |              |            |            |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 7,5   | 9   | 1)  | 1)  |              |            |            |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 200   | 200 | 250 | 300 |              |            |            |
| Increasing factor for $N_{Rk,p(red)}$ and $N^0_{Rk,sp}$   | $\psi_c$                    | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |     |     |     |              |            |            |
| <b>Concrete cone failure</b>  |                             |      |   |     |     |     |              |            |            |
| Effective anchorage depth   | $h_{ef}$                    | [mm] | 46  | 60  | 70  | 85  | 100          | 115        | 125        |
| Reduced anchorage depth   | $h_{ef,red}$                | [mm] | 35 <sup>2)</sup>                            | 40  | 50  | 65  |              |            |            |
| Factor for non-cracked concrete   | $k_{Ucr}$                   | [-]  | 10,1  |     |     |     |              |            |            |

<sup>1)</sup> Pull-out is not decisive.

<sup>2)</sup> Use restricted to anchoring of structural components statically indeterminate.

### Wedge Anchor BZ plus

#### Performance

Characteristic values for **tension loads, BZ plus zinc plated, non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C3**



**Table C4: Characteristic values for tension loads, BZ plus A4 / HCR, non-cracked concrete, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4**

| Anchor size   |                             |      | M8  | M10 | M12 | M16 | M20  | M24 |
|---|-----------------------------|------|---|-----|-----|-----|------|-----|
| Installation safety factor  | $\gamma_2 = \gamma_{inst}$  | [-]  | 1,0   |     |     |     |      |     |
| <b>Steel failure</b>  |                             |      |   |     |     |     |      |     |
| Characteristic tension resistance   | $N_{Rk,s}$                  | [kN] | 16  | 27  | 40  | 64  | 108  | 110 |
| Partial safety factor   | $\gamma_{Ms}$               | [-]  | 1,5   |     |     |     | 1,68 | 1,5 |
| <b>Pull-out</b>   |                             |      |   |     |     |     |      |     |
| <b>Standard anchorage depth</b>   |                             |      |   |     |     |     |      |     |
| Characteristic resistance in non-cracked concrete C20/25  | $N_{Rk,p}$                  | [kN] | 12  | 16  | 25  | 35  | 1)   | 1)  |
| <b>Reduced anchorage depth</b>  |                             |      |   |     |     |     |      |     |
| Characteristic resistance in non-cracked concrete C20/25  | $N_{Rk,p,red}$              | [kN] | 7,5   | 9   | 1)  | 1)  | /    | /   |
| <b>Splitting</b> For the proof against splitting failure $N^0_{Rk,c}$ has to be replaced by $N^0_{Rk,sp}$ with consideration of the member thickness  |                             |      |   |     |     |     |      |     |
| <b>Standard anchorage depth</b>   |                             |      |   |     |     |     |      |     |
| Splitting for <b>standard thickness of concrete member</b> (The higher resistance of case 1 and case 2 may be applied; the values $s_{cr,sp}$ and $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min} < h < h_{std}$ (Case 2); $\psi_{h,sp} = 1,0$ ) |                             |      |   |     |     |     |      |     |
| Standard thickness of concrete  | $h_{min,1} \geq$            | [mm] | 100   | 120 | 140 | 160 | 200  | 250 |
| <b>Case 1</b>   |                             |      |   |     |     |     |      |     |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 9   | 12  | 20  | 30  | 40   | /   |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 3 $h_{ef}$                                  |     |     |     |      |     |
| <b>Case 2</b>   |                             |      |   |     |     |     |      |     |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 12  | 16  | 25  | 35  | 1)   | 1)  |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 230   | 250 | 280 | 400 | 440  | 500 |
| <b>Splitting for minimum thickness of concrete member</b>   |                             |      |   |     |     |     |      |     |
| Minimum thickness of concrete   | $h_{min,2} \geq$            | [mm] | 80  | 100 | 120 | 140 | /    | /   |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 12  | 16  | 25  | 35  | /    | /   |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 5 $h_{ef}$                                  |     |     |     | /    | /   |
| <b>Reduced anchorage depth</b>  |                             |      |   |     |     |     |      |     |
| Minimum thickness of concrete   | $h_{min,3} \geq$            | [mm] | 80  | 80  | 100 | 140 | /    | /   |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 7,5   | 9   | 1)  | 1)  | /    | /   |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 200   | 200 | 250 | 300 | /    | /   |
| Increasing factor for $N_{Rk,p(red)}$ and $N^0_{Rk,sp}$   | $\psi_c$                    | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |     |     |     |      |     |
| <b>Concrete cone failure</b>  |                             |      |   |     |     |     |      |     |
| Effective anchorage depth   | $h_{ef}$                    | [mm] | 46  | 60  | 70  | 85  | 100  | 125 |
| Reduced anchorage depth   | $h_{ef,red}$                | [mm] | 35 <sup>2)</sup>                            | 40  | 50  | 65  | /    | /   |
| Factor for non-cracked concrete   | $k_{ucr}$                   | [-]  | 10,1  |     |     |     |      |     |

<sup>1)</sup> Pull-out is not decisive.

<sup>2)</sup> Use restricted to anchoring of structural components statically indeterminate.

### Wedge Anchor BZ plus

#### Performance

Characteristic values for **tension loads, BZ plus A4 / HCR, non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C4**

**Table C5:** Characteristic values for **shear loads**, BZ plus, **cracked and non-cracked concrete**, static or quasi static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

| Anchor size   |                                | M8               | M10  | M12 | M16  | M20 | M24   | M27    |     |
|---|--------------------------------|------------------|------|-----|------|-----|-------|--------|-----|
| Installation safety factor                                      | $\gamma_2 = \gamma_{inst}$ [-] | 1,0              |      |     |      |     |       |        |     |
| <b>Steel failure without lever arm, Steel zinc plated</b>       |                                |                  |      |     |      |     |       |        |     |
| Characteristic shear resistance                                 | $V_{Rk,s}$ [kN]                | 12,2             | 20,1 | 30  | 55   | 69  | 114   | 169,4  |     |
| Factor for ductility  | $k_2$ [-]                      | 1,0              |      |     |      |     |       |        |     |
| Partial safety factor   | $\gamma_{Ms}$ [-]              | 1,25             |      |     | 1,33 |     | 1,25  | 1,25   |     |
| <b>Steel failure without lever arm, Stainless steel A4, HCR</b> |                                |                  |      |     |      |     |       |        |     |
| Characteristic shear resistance                                 | $V_{Rk,s}$ [kN]                | 13               | 20   | 30  | 55   | 86  | 123,6 | /      |     |
| Factor for ductility  | $k_2$ [-]                      | 1,0              |      |     |      |     |       |        |     |
| Partial safety factor   | $\gamma_{Ms}$ [-]              | 1,25             |      |     | 1,4  |     | 1,25  |        |     |
| <b>Steel failure with lever arm, Steel zinc plated</b>          |                                |                  |      |     |      |     |       |        |     |
| Characteristic bending resistance                               | $M^0_{Rk,s}$ [Nm]              | 23               | 47   | 82  | 216  | 363 | 898   | 1331,5 |     |
| Partial safety factor   | $\gamma_{Ms}$ [-]              | 1,25             |      |     | 1,33 |     | 1,25  | 1,25   |     |
| <b>Steel failure with lever arm, Stainless steel A4, HCR</b>    |                                |                  |      |     |      |     |       |        |     |
| Characteristic bending resistance                               | $M^0_{Rk,s}$ [Nm]              | 26               | 52   | 92  | 200  | 454 | 785,4 | /      |     |
| Partial safety factor   | $\gamma_{Ms}$ [-]              | 1,25             |      |     | 1,4  |     | 1,25  |        |     |
| <b>Concrete pry-out failure</b>                                 |                                |                  |      |     |      |     |       |        |     |
| k factor  | $k_{(3)}$ [-]                  | 2,4              |      |     | 2,8  |     |       |        |     |
| <b>Concrete edge failure</b>                                    |                                |                  |      |     |      |     |       |        |     |
| Effective length of anchor in shear loading with $h_{ef}$       | Steel zinc plated              | $l_f$ [mm]       | 46   | 60  | 70   | 85  | 100   | 115    | 125 |
|   | Stainless steel A4, HCR        | $l_f$ [mm]       | 46   | 60  | 70   | 85  | 100   | 125    | /   |
| Effective length of anchor in shear loading with $h_{ef,red}$   | Steel zinc plated              | $l_{f,red}$ [mm] | 35   | 40  | 50   | 65  | /     | /      |     |
|   | Stainless steel A4, HCR        | $l_{f,red}$ [mm] | 35   | 40  | 50   | 65  |       |        |     |
| Outside diameter of anchor                                      | $d_{nom}$ [mm]                 | 8                | 10   | 12  | 16   | 20  | 24    | 27     |     |

**Wedge Anchor BZ plus**

**Performance**

Characteristic values for **shear loads**, BZ plus, **cracked and non-cracked concrete**, static or quasi static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C5**



**Table C6:** Characteristic resistance for **seismic loading**, BZ plus, **standard anchorage depth**, performance category **C1** and **C2**, design according to TR045

| <b>Tension loads</b>                          |                    |                            |            |            |            |            |
|---|--------------------|----------------------------|------------|------------|------------|------------|
| <b>Anchor size</b>                            |                    |                            | <b>M10</b> | <b>M12</b> | <b>M16</b> | <b>M20</b> |
| Installation safety factor                    |                    | $\gamma_2 = \gamma_{inst}$ | [-]        | 1,0        |            |            |
| <b>Steel failure, steel zinc plated</b>       |                    |                            |            |            |            |            |
| Characteristic resistance <b>C1</b>           | $N_{Rk,s,seis,C1}$ | [kN]                       | 27         | 40         | 60         | 86         |
| Characteristic resistance <b>C2</b>           | $N_{Rk,s,seis,C2}$ | [kN]                       | 27         | 40         | 60         | 86         |
| Partial safety factor                         |                    | $\gamma_{Ms,seis}$         | [-]        | 1,53       | 1,5        | 1,6        |
| <b>Steel failure, stainless steel A4, HCR</b> |                    |                            |            |            |            |            |
| Characteristic resistance <b>C1</b>           | $N_{Rk,s,seis,C1}$ | [kN]                       | 27         | 40         | 64         | 108        |
| Characteristic resistance <b>C2</b>           | $N_{Rk,s,seis,C2}$ | [kN]                       | 27         | 40         | 64         | 108        |
| Partial safety factor                         |                    | $\gamma_{Ms,seis}$         | [-]        | 1,5        |            | 1,68       |
| <b>Pull-out</b>                               |                    |                            |            |            |            |            |
| Characteristic resistance <b>C1</b>           | $N_{Rk,p,seis,C1}$ | [kN]                       | 9          | 16         | 25         | 36         |
| Characteristic resistance <b>C2</b>           | $N_{Rk,p,seis,C2}$ | [kN]                       | 3,6        | 10,2       | 13,8       | 22,4       |

| <b>Shear loads</b>  |                    |                    |     |      |      |      |
|---|--------------------|--------------------|-----|------|------|------|
| <b>Steel failure without lever arm, Steel zinc plated</b>       |                    |                    |     |      |      |      |
| Characteristic resistance <b>C1</b>                             | $V_{Rk,s,seis,C1}$ | [kN]               | 20  | 27   | 44   | 69   |
| Characteristic resistance <b>C2</b>                             | $V_{Rk,s,seis,C2}$ | [kN]               | 14  | 16,2 | 35,7 | 55,2 |
| Partial safety factor   |                    | $\gamma_{Ms,seis}$ | [-] | 1,25 |      | 1,33 |
| <b>Steel failure without lever arm, Stainless steel A4, HCR</b> |                    |                    |     |      |      |      |
| Characteristic resistance <b>C1</b>                             | $V_{Rk,s,seis,C1}$ | [kN]               | 20  | 27   | 44   | 69   |
| Characteristic resistance <b>C2</b>                             | $V_{Rk,s,seis,C2}$ | [kN]               | 14  | 16,2 | 35,7 | 55,2 |
| Partial safety factor   |                    | $\gamma_{Ms,seis}$ | [-] | 1,25 |      | 1,4  |

**Wedge Anchor BZ plus**

**Performance**

Characteristic resistance for **seismic loading**, BZ plus, **standard anchorage depth**, performance category **C1** and **C2**, design according to TR045

**Annex C6**

**Table C7: Characteristic values for tension and shear load under fire exposure, BZ plus, standard anchorage depth, cracked and non-cracked concrete C20/25 to C50/60, design acc. to TR 020 or CEN/TS 1992-4, Annex D**

| Anchor size                            |      | M8              | M10  | M12 | M16 | M20  | M24  | M27  |       |      |
|--|------|-----------------|------|-----|-----|------|------|------|-------|------|
| <b>Tension load</b>                    |      |                 |      |     |     |      |      |      |       |      |
| <b>Steel failure</b>                   |      |                 |      |     |     |      |      |      |       |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $N_{Rk,s,fi}$   | [kN] | 1,4 | 2,2 | 3,2  | 6,0  | 9,4  | 13,6  | 17,6 |
|  | R60  |                 |      | 1,1 | 1,8 | 2,8  | 5,2  | 8,2  | 11,8  | 15,3 |
|  | R90  |                 |      | 0,8 | 1,4 | 2,4  | 4,4  | 6,9  | 10,0  | 13,0 |
|  | R120 |                 |      | 0,7 | 1,2 | 2,2  | 4,0  | 6,3  | 9,1   | 11,8 |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $N_{Rk,s,fi}$   | [kN] | 3,8 | 6,9 | 11,5 | 21,5 | 33,5 | 48,2  |      |
|  | R60  |                 |      | 2,9 | 5,2 | 8,6  | 16   | 25,0 | 35,9  |      |
|  | R90  |                 |      | 2,0 | 3,5 | 5,6  | 10,5 | 16,4 | 23,6  |      |
|  | R120 |                 |      | 1,6 | 2,7 | 4,2  | 7,8  | 12,1 | 17,4  |      |
| <b>Shear load</b>                      |      |                 |      |     |     |      |      |      |       |      |
| <b>Steel failure without lever arm</b> |      |                 |      |     |     |      |      |      |       |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $V_{Rk,s,fi}$   | [kN] | 1,6 | 2,6 | 3,8  | 7,0  | 11   | 16    | 20,6 |
|  | R60  |                 |      | 1,5 | 2,5 | 3,6  | 6,8  | 11   | 15    | 19,8 |
|  | R90  |                 |      | 1,2 | 2,1 | 3,5  | 6,5  | 10   | 15    | 19,0 |
|  | R120 |                 |      | 1,0 | 2,0 | 3,4  | 6,4  | 10   | 14    | 18,6 |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $V_{Rk,s,fi}$   | [kN] | 3,8 | 6,9 | 11,5 | 21,5 | 33,5 | 48,2  |      |
|  | R60  |                 |      | 2,9 | 5,2 | 8,6  | 16   | 25,0 | 35,9  |      |
|  | R90  |                 |      | 2,0 | 3,5 | 5,6  | 10,5 | 16,4 | 23,6  |      |
|  | R120 |                 |      | 1,6 | 2,7 | 4,2  | 7,8  | 12,1 | 17,4  |      |
| <b>Steel failure with lever arm</b>    |      |                 |      |     |     |      |      |      |       |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $M^0_{Rk,s,fi}$ | [Nm] | 1,7 | 3,3 | 5,9  | 15   | 29   | 50    | 75   |
|  | R60  |                 |      | 1,6 | 3,2 | 5,6  | 14   | 28   | 48    | 72   |
|  | R90  |                 |      | 1,2 | 2,7 | 5,4  | 14   | 27   | 47    | 69   |
|  | R120 |                 |      | 1,1 | 2,5 | 5,3  | 13   | 26   | 46    | 68   |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |      |       |      |
| Characteristic resistance              | R30  | $M^0_{Rk,s,fi}$ | [Nm] | 3,8 | 9,0 | 17,9 | 45,5 | 88,8 | 153,5 |      |
|  | R60  |                 |      | 2,9 | 6,8 | 13,3 | 33,9 | 66,1 | 114,3 |      |
|  | R90  |                 |      | 2,1 | 4,5 | 8,8  | 22,2 | 43,4 | 75,1  |      |
|  | R120 |                 |      | 1,6 | 3,4 | 6,5  | 16,4 | 32,1 | 55,5  |      |

The characteristic resistance for pull-out failure, concrete cone failure, concrete pry-out and concrete edge failure can be calculated according to TR020 / CEN/TS 1992-4. If pull-out is not decisive  $N_{Rk,p}$  in Eq. 2.4 and Eq. 2.5, TR 020 must be replaced by  $N^0_{Rk,c}$ .

**Wedge Anchor BZ plus**

**Performance**

Characteristic values for tension and shear load under fire exposure, BZ plus, standard anchorage depth, cracked and non-cracked concrete C20/25 to C50/60, design acc. to TR 020 or CEN/TS 1992-4, Annex D

**Annex C7**

**Table C8: Displacements under tension load, BZ plus**

| Anchor size   |                           |      | M8  | M10  | M12  | M16  | M20  | M24  | M27 |
|---|---------------------------|------|-----|------|------|------|------|------|-----|
| <b>Standard anchorage depth</b>                     |                           |      |     |      |      |      |      |      |     |
| <b>Steel zinc plated</b>                            |                           |      |     |      |      |      |      |      |     |
| Tension load in cracked concrete                    | N                         | [kN] | 2,4 | 4,3  | 7,6  | 11,9 | 17,1 | 21,1 | 24  |
| Displacement  | $\delta_{N0}$             | [mm] | 0,6 | 1,0  | 0,4  | 1,0  | 0,9  | 0,7  | 0,9 |
|   | $\delta_{N\infty}$        | [mm] | 1,4 | 1,2  | 1,4  | 1,3  | 1,0  | 1,2  | 1,4 |
| Tension load in non-cracked concrete                | N                         | [kN] | 5,7 | 7,6  | 11,9 | 16,7 | 23,8 | 29,6 | 34  |
| Displacement  | $\delta_{N0}$             | [mm] | 0,4 | 0,5  | 0,7  | 0,3  | 0,4  | 0,5  | 0,3 |
|   | $\delta_{N\infty}$        | [mm] | 0,8 |      | 1,4  | 0,8  |      | 1,4  |     |
| <b>Displacements under seismic tension loads C2</b> |                           |      |     |      |      |      |      |      |     |
| Displacements for DLS                               | $\delta_{N,seis,C2(DLS)}$ | [mm] | /   | 4,1  | 4,9  | 3,6  | 5,1  | /    | /   |
| Displacements for ULS                               | $\delta_{N,seis,C2(ULS)}$ | [mm] | /   | 13,8 | 15,7 | 9,5  | 15,2 | /    | /   |
| <b>Stainless steel A4, HCR</b>                      |                           |      |     |      |      |      |      |      |     |
| Tension load in cracked concrete                    | N                         | [kN] | 2,4 | 4,3  | 7,6  | 11,9 | 17,1 | 19,0 | /   |
| Displacement  | $\delta_{N0}$             | [mm] | 0,7 | 1,8  | 0,4  | 0,7  | 0,9  | 0,5  | /   |
|   | $\delta_{N\infty}$        | [mm] | 1,2 | 1,4  | 1,4  | 1,4  | 1,0  | 1,8  | /   |
| Tension load in non-cracked concrete                | N                         | [kN] | 5,8 | 7,6  | 11,9 | 16,7 | 23,8 | 33,5 | /   |
| Displacement  | $\delta_{N0}$             | [mm] | 0,6 | 0,5  | 0,7  | 0,2  | 0,4  | 0,5  | /   |
|   | $\delta_{N\infty}$        | [mm] | 1,2 | 1,0  | 1,4  | 0,4  | 0,8  | 1,1  | /   |
| <b>Displacements under seismic tension loads C2</b> |                           |      |     |      |      |      |      |      |     |
| Displacements for DLS                               | $\delta_{N,seis,C2(DLS)}$ | [mm] | /   | 4,1  | 4,9  | 3,6  | 5,1  | /    | /   |
| Displacements for ULS                               | $\delta_{N,seis,C2(ULS)}$ | [mm] | /   | 13,8 | 15,7 | 9,5  | 15,2 | /    | /   |
| <b>Reduced anchorage depth</b>                      |                           |      |     |      |      |      |      |      |     |
| Tension load in cracked concrete                    | N                         | [kN] | 2,4 | 3,6  | 6,1  | 9,0  | /    | /    | /   |
| Displacement  | $\delta_{N0}$             | [mm] | 0,8 | 0,7  | 0,5  | 1,0  | /    | /    | /   |
|   | $\delta_{N\infty}$        | [mm] | 1,2 | 1,0  | 0,8  | 1,1  | /    | /    | /   |
| Tension load in non-cracked concrete                | N                         | [kN] | 3,7 | 4,3  | 8,5  | 12,6 | /    | /    | /   |
| Displacement  | $\delta_{N0}$             | [mm] | 0,1 | 0,2  | 0,2  | 0,2  | /    | /    | /   |
|   | $\delta_{N\infty}$        | [mm] | 0,7 | 0,7  | 0,7  | 0,7  | /    | /    | /   |

**Wedge Anchor BZ plus**

**Performance**  
Displacements under tension load

**Annex C8**

**Table C9: Displacements under shear load, BZ plus**

| Anchor size                                       |                           |      | M8  | M10  | M12  | M16  | M20  | M24  | M27  |
|---|---------------------------|------|-----|------|------|------|------|------|------|
| <b>Standard anchorage depth</b>                   |                           |      |     |      |      |      |      |      |      |
| <b>Steel zinc plated</b>                          |                           |      |     |      |      |      |      |      |      |
| Shear load in cracked and non-cracked concrete    | V                         | [kN] | 6,9 | 11,4 | 17,1 | 31,4 | 36,8 | 64,9 | 96,8 |
| Displacement                                      | $\delta_{V0}$             | [mm] | 2,0 | 3,2  | 3,6  | 3,5  | 1,8  | 3,5  | 3,6  |
|   | $\delta_{V\infty}$        | [mm] | 3,0 | 4,7  | 5,5  | 5,3  | 2,7  | 5,3  | 5,4  |
| <b>Displacements under seismic shear loads C2</b> |                           |      |     |      |      |      |      |      |      |
| Displacements for DLS                             | $\delta_{V,seis,C2(DLS)}$ | [mm] | /   | 2,7  | 3,5  | 4,3  | 4,7  | /    | /    |
| Displacements for ULS                             | $\delta_{V,seis,C2(ULS)}$ | [mm] |     | 5,3  | 9,5  | 9,6  | 10,1 |      |      |
| <b>Stainless steel A4, HCR</b>                    |                           |      |     |      |      |      |      |      |      |
| Shear load in cracked and non-cracked concrete    | V                         | [kN] | 7,3 | 11,4 | 17,1 | 31,4 | 43,8 | 70,6 | /    |
| Displacement                                      | $\delta_{V0}$             | [mm] | 1,9 | 2,4  | 4,0  | 4,3  | 2,9  | 2,8  |      |
|   | $\delta_{V\infty}$        | [mm] | 2,9 | 3,6  | 5,9  | 6,4  | 4,3  | 4,2  |      |
| <b>Displacements under seismic shear loads C2</b> |                           |      |     |      |      |      |      |      |      |
| Displacements for DLS                             | $\delta_{V,seis,C2(DLS)}$ | [mm] | /   | 2,7  | 3,5  | 4,3  | 4,7  | /    | /    |
| Displacements for ULS                             | $\delta_{V,seis,C2(ULS)}$ | [mm] |     | 5,3  | 9,5  | 9,6  | 10,1 |      |      |
| <b>Reduced anchorage depth</b>                    |                           |      |     |      |      |      |      |      |      |
| <b>Steel zinc plated</b>                          |                           |      |     |      |      |      |      |      |      |
| Shear load in cracked and non-cracked concrete    | V                         | [kN] | 6,9 | 11,4 | 17,1 | 31,4 | /    | /    | /    |
| Displacement                                      | $\delta_{V0}$             | [mm] | 2,0 | 3,2  | 3,6  | 3,5  |      |      |      |
|   | $\delta_{V\infty}$        | [mm] | 3,0 | 4,7  | 5,5  | 5,3  |      |      |      |
| <b>Stainless steel A4, HCR</b>                    |                           |      |     |      |      |      |      |      |      |
| Shear load in cracked and non-cracked concrete    | V                         | [kN] | 7,3 | 11,4 | 17,1 | 31,4 | /    | /    | /    |
| Displacement                                      | $\delta_{V0}$             | [mm] | 1,9 | 2,4  | 4,0  | 4,3  |      |      |      |
|   | $\delta_{V\infty}$        | [mm] | 2,9 | 3,6  | 5,9  | 6,4  |      |      |      |

**Wedge Anchor BZ plus**

**Performance**  
Displacements under shear load

**Annex C9**

**Table C10:** Characteristic values for **tension loads, BZ-IG, cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

| Anchor size  |                            |      | M6  | M8   | M10  | M12  |
|--|----------------------------|------|---|------|------|------|
| Installation safety factor                                 | $\gamma_2 = \gamma_{inst}$ | [-]  | 1,2   |      |      |      |
| <b>Steel failure</b>                                       |                            |      |   |      |      |      |
| Characteristic tension resistance, steel zinc plated       | $N_{Rk,s}$                 | [kN] | 16,1  | 22,6 | 26,0 | 56,6 |
| Partial safety factor                                      | $\gamma_{Ms}$              | [-]  | 1,5   |      |      |      |
| Characteristic tension resistance, stainless steel A4, HCR | $N_{Rk,s}$                 | [kN] | 14,1  | 25,6 | 35,8 | 59,0 |
| Partial safety factor                                      | $\gamma_{Ms}$              | [-]  | 1,87  |      |      |      |
| <b>Pull-out failure</b>                                    |                            |      |   |      |      |      |
| Characteristic resistance in cracked concrete C20/25       | $N_{Rk,p}$                 | [kN] | 5   | 9    | 12   | 20   |
| Increasing factor  | $\psi_c$                   | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |      |      |      |
| <b>Concrete cone failure</b>                               |                            |      |   |      |      |      |
| Effective anchorage depth                                  | $h_{ef}$                   | [mm] | 45  | 58   | 65   | 80   |
| Factor for cracked concrete                                | $k_{cr}$                   | [-]  | 7,2   |      |      |      |

**Wedge Anchor BZ-IG**

**Performance**

Characteristic values for **tension loads, BZ-IG, cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C10**

**Table C11:** Characteristic values for **tension loads, BZ-IG, non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

| Anchor size   |                             |      | M6  | M8   | M10  | M12  |
|---|-----------------------------|------|---|------|------|------|
| Installation safety factor  | $\gamma_2 = \gamma_{inst}$  | [-]  | 1,2   |      |      |      |
| <b>Steel failure</b>  |                             |      |   |      |      |      |
| Characteristic tension resistance, steel zinc plated  | $N_{Rk,s}$                  | [kN] | 16,1  | 22,6 | 26,0 | 56,6 |
| Partial safety factor   | $\gamma_{Ms}$               | [-]  | 1,5   |      |      |      |
| Characteristic tension resistance, stainless steel A4, HCR  | $N_{Rk,s}$                  | [kN] | 14,1  | 25,6 | 35,8 | 59,0 |
| Partial safety factor   | $\gamma_{Ms}$               | [-]  | 1,87  |      |      |      |
| <b>Pull-out</b>   |                             |      |   |      |      |      |
| Characteristic resistance in non-cracked concrete C20/25  | $N_{Rk,p}$                  | [kN] | 12  | 16   | 20   | 30   |
| <b>Splitting</b> ( $N^0_{Rk,c}$ has to be replaced by $N^0_{Rk,sp}$ . The higher resistance of Case 1 and Case 2 may be applied.) |                             |      |   |      |      |      |
| Minimum thickness of concrete member  | $h_{min}$                   | [mm] | 100   | 120  | 130  | 160  |
| <b>Case 1</b>   |                             |      |   |      |      |      |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 9   | 12   | 16   | 25   |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 3 $h_{ef}$                                  |      |      |      |
| <b>Case 2</b>   |                             |      |   |      |      |      |
| Characteristic resistance in non-cracked concrete C20/25  | $N^0_{Rk,sp}$               | [kN] | 12  | 16   | 20   | 30   |
| Spacing (edge distance)   | $s_{cr,sp} (= 2 c_{cr,sp})$ | [mm] | 5 $h_{ef}$                                  |      |      |      |
| Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$  | $\psi_c$                    | [-]  | $\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$ |      |      |      |
| <b>Concrete cone failure</b>  |                             |      |   |      |      |      |
| Effective anchorage depth   | $h_{ef}$                    | [mm] | 45  | 58   | 65   | 80   |
| Factor for non-cracked concrete   | $k_{ucr}$                   | [-]  | 10,1  |      |      |      |

**Wedge Anchor BZ-IG**

**Performance**

Characteristic values for **tension loads, BZ-IG, non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C11**

**Table C12:** Characteristic values for **shear loads, BZ-IG, cracked and non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

| Anchor size   |                            |      | M6   | M8   | M10  | M12   |
|---|----------------------------|------|------|------|------|-------|
| Installation safety factor                                  | $\gamma_2 = \gamma_{inst}$ | [-]  | 1,0  |      |      |       |
| <b>BZ-IG, steel zinc plated</b>                             |                            |      |      |      |      |       |
| <b>Steel failure without lever arm, Installation type V</b> |                            |      |      |      |      |       |
| Characteristic shear resistance                             | $V_{Rk,s}$                 | [kN] | 5,8  | 6,9  | 10,4 | 25,8  |
| <b>Steel failure without lever arm, Installation type D</b> |                            |      |      |      |      |       |
| Characteristic shear resistance                             | $V_{Rk,s}$                 | [kN] | 5,1  | 7,6  | 10,8 | 24,3  |
| <b>Steel failure with lever arm, Installation type V</b>    |                            |      |      |      |      |       |
| Characteristic bending resistance                           | $M^0_{Rk,s}$               | [Nm] | 12,2 | 30,0 | 59,8 | 104,6 |
| <b>Steel failure with lever arm, Installation type D</b>    |                            |      |      |      |      |       |
| Characteristic bending resistance                           | $M^0_{Rk,s}$               | [Nm] | 36,0 | 53,2 | 76,0 | 207   |
| Partial safety factor for $V_{Rk,s}$ and $M^0_{Rk,s}$       | $\gamma_{Ms}$              | [-]  | 1,25 |      |      |       |
| Factor of ductility   | $k_2$                      | [-]  | 1,0  |      |      |       |
| <b>BZ-IG, stainless steel A4, HCR</b>                       |                            |      |      |      |      |       |
| <b>Steel failure without lever arm, Installation type V</b> |                            |      |      |      |      |       |
| Characteristic shear resistance                             | $V_{Rk,s}$                 | [kN] | 5,7  | 9,2  | 10,6 | 23,6  |
| Partial safety factor                                       | $\gamma_{Ms}$              | [-]  | 1,25 |      |      |       |
| <b>Steel failure without lever arm, Installation type D</b> |                            |      |      |      |      |       |
| Characteristic shear resistance                             | $V_{Rk,s}$                 | [kN] | 7,3  | 7,6  | 9,7  | 29,6  |
| Partial safety factor                                       | $\gamma_{Ms}$              | [-]  | 1,25 |      |      |       |
| <b>Steel failure with lever arm, Installation type V</b>    |                            |      |      |      |      |       |
| Characteristic bending resistance                           | $M^0_{Rk,s}$               | [Nm] | 10,7 | 26,2 | 52,3 | 91,6  |
| Partial safety factor                                       | $\gamma_{Ms}$              | [-]  | 1,56 |      |      |       |
| <b>Steel failure with lever arm, Installation type D</b>    |                            |      |      |      |      |       |
| Characteristic bending resistance                           | $M^0_{Rk,s}$               | [Nm] | 28,2 | 44,3 | 69,9 | 191,2 |
| Partial safety factor                                       | $\gamma_{Ms}$              | [-]  | 1,25 |      |      |       |
| Factor of ductility   | $k_2$                      | [-]  | 1,0  |      |      |       |
| <b>Concrete pry-out failure</b>                             |                            |      |      |      |      |       |
| k factor  | $k_{(3)}$                  | [-]  | 1,5  | 1,5  | 2,0  | 2,0   |
| <b>Concrete edge failure</b>                                |                            |      |      |      |      |       |
| Effective length of anchor in shear loading                 | $l_f$                      | [mm] | 45   | 58   | 65   | 80    |
| Effective diameter of anchor                                | $d_{nom}$                  | [mm] | 8    | 10   | 12   | 16    |

**Wedge Anchor BZ-IG**

**Performance**

Characteristic values for **shear loads, BZ-IG, cracked and non-cracked concrete**, static and quasi-static action, design method A according to ETAG 001, Annex C or CEN/TS 1992-4

**Annex C12**



**Table C13:** Characteristic values for **tension** and **shear load** under **fire exposure**, **BZ-IG** cracked and non-cracked concrete C20/25 to C50/60, design acc. to TR 020 or CEN/TS 1992-4, Annex D

| Anchor size                            |      | M6              | M8   | M10 | M12 |      |      |
|--|------|-----------------|------|-----|-----|------|------|
| <b>Tension load</b>                    |      |                 |      |     |     |      |      |
| <b>Steel failure</b>                   |      |                 |      |     |     |      |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $N_{Rk,s,fi}$   | [kN] | 0,7 | 1,4 | 2,5  | 3,7  |
|  | R60  |                 |      | 0,6 | 1,2 | 2,0  | 2,9  |
|  | R90  |                 |      | 0,5 | 0,9 | 1,5  | 2,2  |
|  | R120 |                 |      | 0,4 | 0,8 | 1,3  | 1,8  |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $N_{Rk,s,fi}$   | [kN] | 2,9 | 5,4 | 8,7  | 12,6 |
|  | R60  |                 |      | 1,9 | 3,8 | 6,3  | 9,2  |
|  | R90  |                 |      | 1,0 | 2,1 | 3,9  | 5,7  |
|  | R120 |                 |      | 0,5 | 1,3 | 2,7  | 4,0  |
| <b>Shear load</b>                      |      |                 |      |     |     |      |      |
| <b>Steel failure without lever arm</b> |      |                 |      |     |     |      |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $V_{Rk,s,fi}$   | [kN] | 0,7 | 1,4 | 2,5  | 3,7  |
|  | R60  |                 |      | 0,6 | 1,2 | 2,0  | 2,9  |
|  | R90  |                 |      | 0,5 | 0,9 | 1,5  | 2,2  |
|  | R120 |                 |      | 0,4 | 0,8 | 1,3  | 1,8  |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $V_{Rk,s,fi}$   | [kN] | 2,9 | 5,4 | 8,7  | 12,6 |
|  | R60  |                 |      | 1,9 | 3,8 | 6,3  | 9,2  |
|  | R90  |                 |      | 1,0 | 2,1 | 3,9  | 5,7  |
|  | R120 |                 |      | 0,5 | 1,3 | 2,7  | 4,0  |
| <b>Steel failure with lever arm</b>    |      |                 |      |     |     |      |      |
| <b>Steel zinc plated</b>               |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $M^0_{Rk,s,fi}$ | [Nm] | 0,5 | 1,4 | 3,3  | 5,7  |
|  | R60  |                 |      | 0,4 | 1,2 | 2,6  | 4,6  |
|  | R90  |                 |      | 0,4 | 0,9 | 2,0  | 3,4  |
|  | R120 |                 |      | 0,3 | 0,8 | 1,6  | 2,8  |
| <b>Stainless steel A4, HCR</b>         |      |                 |      |     |     |      |      |
| Characteristic resistance              | R30  | $M^0_{Rk,s,fi}$ | [Nm] | 2,2 | 5,5 | 11,2 | 19,6 |
|  | R60  |                 |      | 1,5 | 3,9 | 8,1  | 14,3 |
|  | R90  |                 |      | 0,7 | 2,2 | 5,1  | 8,9  |
|  | R120 |                 |      | 0,4 | 1,3 | 3,5  | 6,2  |

The characteristic resistance for pull-out failure, concrete cone failure, concrete pry-out failure and concrete edge failure can be designed according to TR020 / CEN/TS 1992-4.

**Wedge Anchor BZ-IG**

**Performance**

Characteristic values for **tension** and **shear loads** under **fire exposure**, **BZ-IG** cracked and non-cracked concrete C20/25 to C50/60, design acc. to TR 020 or CEN/TS 1992-4, Annex D

**Annex C13**

**Table C14: Displacements under tension load, BZ-IG**

| Anchor size                          |                    |      | M6  | M8  | M10 | M12  |
|--------------------------------------|--------------------|------|-----|-----|-----|------|
| Tension load in cracked concrete     | N                  | [kN] | 2,0 | 3,6 | 4,8 | 8,0  |
| Displacements                        | $\delta_{N0}$      | [mm] | 0,6 | 0,6 | 0,8 | 1,0  |
|                                      | $\delta_{N\infty}$ | [mm] | 0,8 | 0,8 | 1,2 | 1,4  |
| Tension load in non-cracked concrete | N                  | [kN] | 4,8 | 6,4 | 8,0 | 12,0 |
| Displacements                        | $\delta_{N0}$      | [mm] | 0,4 | 0,5 | 0,7 | 0,8  |
|                                      | $\delta_{N\infty}$ | [mm] | 0,8 | 0,8 | 1,2 | 1,4  |

**Table C15: Displacements under shear load, BZ-IG**

| Anchor size                                    |                    |      | M6  | M8  | M10 | M12  |
|--|--------------------|------|-----|-----|-----|------|
| Shear load in cracked and non-cracked concrete | V                  | [kN] | 4,2 | 5,3 | 6,2 | 16,9 |
| Displacements                                  | $\delta_{V0}$      | [mm] | 2,8 | 2,9 | 2,5 | 3,6  |
|  | $\delta_{V\infty}$ | [mm] | 4,2 | 4,4 | 3,8 | 5,3  |

**Wedge Anchor BZ-IG**

**Performance**  
Displacements under tension load and under shear load

**Annex C14**